

Page 7, first paragraph:

AN The thickness of the non-foamed surface layer is not particularly limited as long as the surface of the obtained foamed polyolefin resin sheet smoothness and may be determined depending on the application of the sheet or the like. The thickness of the non-foamed surface layer is usually not less than 1 μm , preferably not less than 10 μm , more preferably not less than 50 μm , from the viewpoint of sheet rigidity. From the viewpoint of lightweight property, the non-foamed surface layer is preferably not so thick.

Page 27, second paragraph:

FT-IR Infrared absorption spectrum

AB A resin for forming a surface layer of a foamed sheet was hot-pressed at 200°C for three minutes, then subjected to a cold press at 30°C for five minutes, to yield a film having a thickness of 60 μm . This film was loaded on FT-IR spectrometer (model: 1600, manufactured by PERKIN ELMER CO., LTD.) to measure its infrared absorption spectrum.

Page 35, first full paragraph:

AA Foamed polyolefin resin sheet (12) obtained by the process described above and a film (13) which was either a saponified ethylene-vinyl ester copolymer (EVOH) film (trade name: EVAL EF-E FILM, produced by KURARE CO., LTD., thickness: 15 μm) or a non-stretched polypropylene film (CPP) (trade name: TOYOBO "PAILENE" FILM-CT P1146, produced by TOYOBOSEKI CO., LTD., thickness: 80 μm), were passed together between a pair of nip rolls (14) adjusted to 120°C at a line speed of 1 m/min, while hot air was applied to the nip portion from an air-knife (16) connected to a hot air generator (15) so that the temperature of hot air at

the nip roll section assumed 190°C. Thus, there was obtained a laminate (17) having the foamed polyolefin resin sheet thermolaminated with the ethylene-vinyl ester copolymer film.

Page 39, paragraph bridging pages 39 and 40:

As the non-foamed surface layer forming material there was used a resin mixture prepared by blending 100 parts by weight of polypropylene (trade name: PF814, produced by MONTEL CO., melting point: 159.0°C, crystallization temperature: 130.1°C, MFR: 2.2 g/10 min (230°C)) with 100 parts by weight of resin recycled from scrap of a foamed polyolefin resin sheet formed by laminating a multi-layered foamed sheet comprising non-foamed surface layer and foamed layer formed from a polypropylene resin and arranged into a structure of non-foamed surface layer (80 µm)/foamed layer (2200 µm)/non-foamed surface layer (80 µm) with a 100 µm-thick multi-layered film comprising non-stretched polypropylene (hereinafter abbreviated as "CCP") layer (25 µm)/maleic anhydride-modified polypropylene layer (10 µm)/saponified ethylene-vinyl ester copolymer layer (30 µm)/maleic anhydride-modified polypropylene layer (10 µm)/CCP layer (25 µm).